

Advancing the traditional casting process, the Hybrid Forged Series utilizes flow forming to cut down on weight and increase strength. Flow forming also allows for a great range of wheel widths within each design.



HF-1
Hybrid Forged Series
19" | 20" | 21" | 22"



2 Standard + 9 Custom Finishes



HF6-1
Hybrid Forged Series
20" | 22" | 24"







HF-2
Hybrid Forged Series
19" | 20" | 21" | 22" | 24"



2 Standard + 9 Custom Finishes



HF-3
Hybrid Forged Series
19" | 20" | 21" | 22" | 24"



2 Standard + 9 Custom Finishes



VFS-1
Hybrid Forged Series
19" | 20" | 21" | 22"







2 Standard + 8 Custom Finishes



VFS-2
Hybrid Forged Series
19" | 20" | 21" | 22"



2 Standard + 7 Custom Finishes



VFS-4
Hybrid Forged Series
20"



2 Standard + 8 Custom Finishes



VFS-5
Hybrid Forged Series
20"



2 Standard + 8 Custom Finishes



VFS-6
Hybrid Forged Series
20"



2 Standard + 8 Custom Finishes



VFS-10
Hybrid Forged Series
20"



2 Standard + 8 Custom Finishes



Pioneer of the concave, staggered trend, the CV Series employs a lowpressure casting process and delivers classic monoblock designs.



CVT

CV Series

19" | 20" | 22"



2 Standard + 8 Custom Finishes



CV10

CV Series

19" | 20" | 22"



2 Standard + 8 Custom Finishes



CV3-R

CV Series

19" | 20" | 22"



2 Standard + 8 Custom Finishes



Designed in Miami and manufactured in Osaka, The Vossen x Work Series is a collaborative effort that defies the barriers of distance, language, and the automotive industry as a whole.



### VWS-1

Vossen x Work

19" 20"





### VWS-2

Vossen x Work

19" 20"





VWS-3

Vossen x Work

19" | 20" | 21" | 22"



2 Standard + 84 Custom Combos



The pinnacle of Vossen Forged design, Series 21 is filled with the most aggressive and dynamic designs.



### S21-01

Forged: Series 21

19" | 20" | 21" | 22" | 23" | 24"

48 Colors Available



### S21-01 (3-Piece)

Forged: Series 21

18" | 19" | 20" | 21" | 22" | 24"



Aggressive and unique designs comprise Series 17, where any and all ideas and concepts can become reality for nearly any vehicle, from an exotic hyper car to off-road truck application.



S17-01

Forged: Series 17
19" | 20" | 21" | 22" | 23" | 24"

48 Colors Available



### S17-01 (3-Piece)

Forged: Series 17
18" | 19" | 20" | 21" | 22" | 24"

48 Colors Available



### S17-02

Forged: Series 17
19" | 20" | 21" | 22" | 23" | 24"

48 Colors Available



## S17-03 (3-Piece)

Forged: Series 17

18" | 19" | 20" | 21" | 22" | 24"

48 Colors Available



### S17-06 (3-Piece)

Forged: Series 17

18" | 19" | 20" | 21" | 22" | 24"

48 Colors Available



### S17-07 (3-Piece)

Forged: Series 17
18" | 19" | 20" | 21" | 22" | 24"

48 Colors Available



# S17-11

Forged: Series 17
19" | 20" | 21" | 22" | 23" | 24"

48 Colors Available



### S17-12

Forged: Series 17

19" | 20" | 21" | 22" | 23" | 24"

48 Colors Available



### **S17-13**

Forged: Series 17

19" | 20" | 21" | 22" | 23" | 24"

48 Colors Available



### S17-14 (3-Piece)

Forged: Series 17

18" | 19" | 20" | 21" | 22" | 24"



The M-X Series began with the ML-X2 and its mono-lip feature, expanding into a full lineup of dynamic designs.



M-X1

Forged: M-X Series

19" | 20" | 21" | 22" | 23" | 24"



M-X1 (3-Piece)

Forged: M-X Series

18" | 19" | 20" | 21" | 22" | 24"



ML-X1
Forged: M-X Series
19" | 20" | 21" | 22" | 23" | 24"



M-X2
Forged: M-X Series
19" | 20" | 21" | 22" | 23" | 24"



M-X2 (3-Piece)

Forged: M-X Series

19" | 20" | 21" | 22" | 24"



ML-X2
Forged: M-X Series
19" | 20" | 21" | 22" | 23" | 24"



M-X3
Forged: M-X Series
19" | 20" | 21" | 22" | 23" | 24"



M-X3 (3-Piece)

Forged: M-X Series

19" | 20" | 21" | 22" | 24"



Forged: M-X Series
19" | 20" | 21" | 22" | 23" | 24"



M-X4T
Forged: M-X Series
19" | 20" | 21" | 22" | 23" | 24"



M-X4T (3-Piece)
Forged: M-X Series
18" | 19" | 20" | 21" | 22" | 24"



Forged: M-X Series
19" | 20" | 21" | 22" | 23" | 24"



M-X5 (3-Piece)
Forged: M-X Series
18" | 19" | 20" | 21" | 22" | 24"



Forged: M-X Series
19" | 20" | 21" | 22" | 23" | 24"



Forged: M-X Series
18" | 19" | 20" | 21" | 22" | 24"

48 Colors Available

48 Colors Available



The HC Series brings an aggressive new styling to the Vossen Forged lineup, characterized by its unique split spoke style at the center and creating a variety of different patterns as the spokes stretch to the barrel.



HC-1
Forged: HC Series
19" | 20" | 21" | 22" | 23" | 24"

48 Colors Available



HC-1 (3-Piece)

Forged: HC Series

19" | 20" | 21" | 22" | 24"

48 Colors Available



HC-1.6

Forged: HC Series

19" | 20" | 21" | 22" | 23" | 24"

48 Colors Available



## HC-2

Forged: HC Series

19" | 20" | 21" | 22" | 23" | 24"

48 Colors Available



### HC-2 (3-Piece)

Forged: HC Series
19" | 20" | 21" | 22" | 24"

48 Colors Available



## HC-2.6

Forged: HC Series
19" | 20" | 21" | 22" | 23" | 24"

48 Colors Available



## HC-3

Forged: HC Series

19" | 20" | 21" | 22" | 23" | 24"

48 Colors Available



### HC-3 (3-Piece)

Forged: HC Series

19" | 20" | 21" | 22" | 24"



The ERA Series draws inspiration from the classic multi-piece designs of past eras of style and motorsports, available exclusively in 3-piece forged configuration.



ERA-1 Forged: ERA Series 18" | 19" | 20" | 21" | 22" | 24"

48 Colors Available



ERA-2 Forged: ERA Series 18" | 19" | 20" | 21" | 22" | 24"

48 Colors Available



ERA-3 Forged: ERA Series 18" | 19" | 20" | 21" | 22" | 24"

48 Colors Available



ERA-4 Forged: ERA Series



VOSSEN FORGED

SERIES

The first of the new Vossen Forged Mono-lip styles, the M-R Series

utilizes a multi-piece style outer lip

design while maintaining a

monoblock forged construction.



ML-R1 Forged: M-R Series 19" | 20" | 21" | 22" | 23" | 24"

48 Colors Available



ML-R2 Forged: M-R Series 19" | 20" | 21" | 22" | 23" | 24"

48 Colors Available



ML-R3 Forged: M-R Series 19" | 20" | 21" | 22" | 23" | 24"

48 Colors Available



The GNS Series harmonizes simplistic styling and forged monoblock construction.



GNS-1 Forged: GNS Series

19" | 20" | 21" | 22" | 23" | 24"



GNS-2 Forged: GNS Series 19" | 20" | 21" | 22" | 23" | 24"

GNS-3 Forged: GNS Series 19" | 20" | 21" | 22" | 23" | 24"

48 Colors Available

48 Colors Available



The flagship of Vossen Forged, the Precision Series is distinguished by signature 30-degree cut angles combined with the perfect lip-to-barrel transition of the Infini-Lip.



VPS-301

Forged: Precision Series

19" | 20" | 21" | 22" | 23" | 24"

48 Colors Available



VPS-302
Forged: Precision Series
19" | 20" | 21" | 22" | 23" | 24"

48 Colors Available



VPS-302T
Forged: Precision Series
19" | 20" | 21" | 22" | 23" | 24"

48 Colors Available



VPS-303

Forged: Precision Series

19" | 20" | 21" | 22" | 23" | 24"

48 Colors Available



VPS-305
Forged: Precision Series
19" | 20" | 21" | 22" | 23" | 24"

48 Colors Available



VPS-305T
Forged: Precision Series
19" | 20" | 21" | 22" | 23" | 24"

48 Colors Available



VPS-306
Forged: Precision Series
19" | 20" | 21" | 22" | 23" | 24"

48 Colors Available



VPS-307

Forged: Precision Series

19" | 20" | 21" | 22" | 23" | 24"

48 Colors Available



VPS-307T
Forged: Precision Series
19" | 20" | 21" | 22" | 23" | 24"

48 Colors Available



VPS-308

Forged: Precision Series

19" | 20" | 21" | 22" | 23" | 24"

48 Colors Available



VPS-310

Forged: Precision Series

19" | 20" | 21" | 22" | 23" | 24"



VPS-310T
Forged: Precision Series
19" | 20" | 21" | 22" | 23" | 24"

48 Colors Available



VPS-312
Forged: Precision Series
19" | 20" | 21" | 22" | 23" | 24"

48 Colors Available



VPS-313T

Forged: Precision Series

19" | 20" | 21" | 22" | 23" | 24"

48 Colors Available



VPS-314

Forged: Precision Series

19" | 20" | 21" | 22" | 23" | 24"

48 Colors Available



VPS-314T
Forged: Precision Series
19" | 20" | 21" | 22" | 23" | 24"

48 Colors Available



VPS-315

Forged: Precision Series

19" | 20" | 21" | 22" | 23" | 24"

48 Colors Available



VPS-315T
Forged: Precision Series
19" | 20" | 21" | 22" | 23" | 24"

48 Colors Available



VPS-316

Forged: Precision Series

19" | 20" | 21" | 22" | 23" | 24"

48 Colors Available



VPS-317

Forged: Precision Series

19" | 20" | 21" | 22" | 23" | 24"

48 Colors Available



VPS-318

Forged: Precision Series

19" | 20" | 21" | 22" | 23" | 24"



The CG Series is characterized by the closed geometry and elegantly-confined patterns within each spoke design.



CG-201
Forged: CG Series
19" | 20" | 21" | 22" | 23" | 24"



CG-202
Forged: CG Series
19" | 20" | 21" | 22" | 23" | 24"



CG-202 (3-Piece)

Forged: CG Series

19" | 20" | 21" | 22" | 24"



CG-203

Forged: CG Series

19" | 20" | 21" | 22" | 23" | 24"



CG-204

Forged: CG Series

19" | 20" | 21" | 22" | 23" | 24"



CG-205

Forged: CG Series

19" | 20" | 21" | 22" | 23" | 24"



CG-205 (3-Piece)
Forged: CG Series
19" | 20" | 21" | 22" | 24"



CG-205T
Forged: CG Series
19" | 20" | 21" | 22" | 23" | 24"



CG-206

Forged: CG Series

19" | 20" | 21" | 22" | 23" | 24"



CG-206T

Forged: CG Series

19" | 20" | 21" | 22" | 23" | 24"



CG-207

Forged: CG Series

19" | 20" | 21" | 22" | 23" | 24"



CG-209T

Forged: CG Series

19" | 20" | 21" | 22" | 23" | 24"



CG-209T (3-Piece)
Forged: CG Series
19" | 20" | 21" | 22" | 24"



CG-210
Forged: CG Series
19" | 20" | 21" | 22" | 23" | 24"

48 Colors Available



CG-210T

Forged: CG Series

19" | 20" | 21" | 22" | 23" | 24"



The Lip Concept Series is aimed at emulating the lip transition of a multipiece wheel while maintaining a single-piece monoblock forged construction.



LC-101
Forged: LC Series
19" | 20" | 21" | 22" | 23" | 24"



LC-102
Forged: LC Series
19" | 20" | 21" | 22" | 23" | 24"



LC-102T
Forged: LC Series
19" | 20" | 21" | 22" | 23" | 24"



LC-103

Forged: LC Series

19" | 20" | 21" | 22" | 23" | 24"



LC-104

Forged: LC Series

19" | 20" | 21" | 22" | 23" | 24"



LC-104T

Forged: LC Series

19" | 20" | 21" | 22" | 23" | 24"



Forged: LC Series
19" | 20" | 21" | 22" | 23" | 24"

LC-105T



LC-106
Forged: LC Series
19" | 20" | 21" | 22" | 23" | 24"



LC-106T

Forged: LC Series

19" | 20" | 21" | 22" | 23" | 24"

48 Colors Available



LC-107
Forged: LC Series
19" | 20" | 21" | 22" | 23" | 24"



LC-108T

Forged: LC Series

19" | 20" | 21" | 22" | 23" | 24"



LC-109T

Forged: LC Series

19" | 20" | 21" | 22" | 23" | 24"



The LC2 Series blends the its predecessor, the LC Series, with a variety of interchangeable patterns, for the inner and outer areas of the face.



LC2-C1
Forged: LC2 Series
19" | 20" | 21" | 22" | 23" | 24"